

Installation (ship): Recon Engine type: Sulzer AL25 Engine No:
 Fuel viscosity (cSt): Temperature (°C): Engine running

Cylinder liner, diameter d

Drawing number:

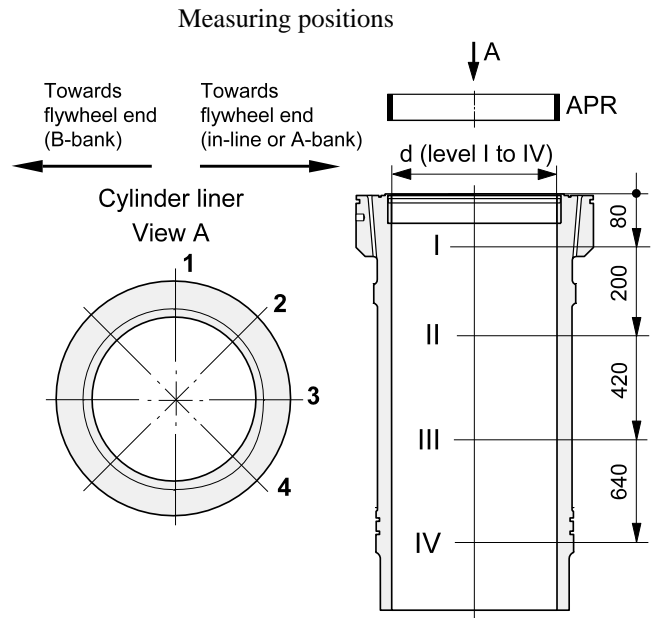
Component running hours before measurement:

Measured: Mounted Free

Engine equipped with antipolishing ring (APR): Yes No

Reference diameter (or level IV / position 3): 250,00

Maximum diameter 250,60



Antipolishing ring instructions

1. Inspect the antipolishing ring at every piston overhaul.
2. Turn the antipolishing ring upside down at the first piston overhaul.
3. Change the antipolishing at every second piston overhaul.

Bank	Cylinder number									
	1	2	3	4	5	6	7	8	9	
Cylinder liner diameter d (deviation in 1/100 mm)										
I	1	250,22								
	2	250,21								
	3	250,23								
	4	250,22								
II	1	250,16								
	2	250,16								
	3	250,17								
	4	250,17								
III	1	250,10								
	2	250,09								
	3	250,09								
	4	250,09								
IV	1	---								
	2	---								
	3	---								
	4	---								
Remarks/Manufact. No.		9802586-135								
Roughness Ra:		1,40								

Tool number: M119

Date of measurement: 07-02-2014

Place: VMS Frederikshavn

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