MEASUREMENT RECORD

Installation (ship): Recon | Engine type: Sulzer AL25 | Engine No:

Fuel viscosity (cSt): | Temperature (°C): | Engine running

Cylinder liner, diameter d

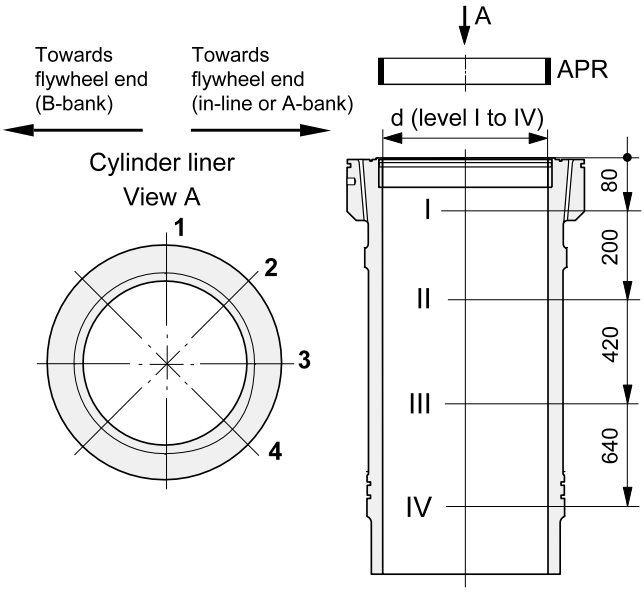
Drawing number:

Component running hours before measurement:

Measured: ☐ Mounted ☒ Free

Engine equipped with antipolishing ring (APR): ☐ Yes ☒ No

Measuring positions



Reference diameter (or level **IV /** position **3**): 250,00

Maximum diameter 250,60

Antipolishing ring instructions

1. Inspect the antipolishing ring at every piston overhaul.
2. Turn the antipolishing ring upside down at the first piston overhaul.
3. Change the antipolishing at every second piston overhaul.

Bank		**Cylinder number**								
		1	**2**	**3**	**4**	**5**	**6**	**7**	**8**	**9**
Cylinder liner diameter d (deviation in 1/100 mm)										
I	1	250,14								
	2	250,12								
	3	250,13								
	4	250,11								
II	1	250,16								
	2	250,15								
	3	250,16								
	4	250,15								
III	1	250,10								
	2	250,10								
	3	250,10								
	4	250,10								
IV	1	-								
	2	-								
	3	-								
	4	-								
Remarks/Manufact. No.		712-717009 47-41739								
Roughness Ra:		1,46								

Tool number: M119

Date of measurement: 07-02-2014 Place: VMS Frederikshavn Name: Hans Herman Jensen